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June 2015

COMMERCIAL

INDUSTRIAL

MULTI-FAMILY



Did You Know?

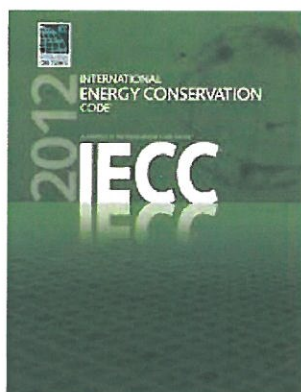
As of June 2nd, 2015, the State of Minnesota has adopted the 2012 Commercial Energy code and IBC 2012.

What is this code?

This code changes the accepted R-values that can be used on new roofs. Where previously the required continuous R-value was R-23, it is now R-30 in climate zone 6 (which can be seen [here](#)). Zone 7 requires a continuous R-value of R-35. Climate zones 6 and 7 cover the entire state of Minnesota and Wisconsin.

How will this affect building owners?

The increase in R-Value, will also mean, an increase in price. When Rayco bids a roof, we will have to use more insulation. This will raise the price of the roof and it is important for building owners to know this code will affect the price of a new roof.



Click [here](#) for more info on the new code.

FEATURED PROJECT



The Colony Apartments Richfield, MN

Rayco Construction is installing Malarkey Legacy shingles on the mansards of multiple buildings at The Colony Apartments, located in Richfield, MN. Like us on Facebook and

Factors That Affect Roof Completion

After a job is sold a couple of the most frequently asked questions we receive are:

- When can you Start?
- How long will it take?

These questions can be tough to answer and give an exact date. When it comes to completing a re-roof job, there are factors that play a role in starting and finishing the job on time. A big hurdle can be obtaining a permit. A permit is needed to start most jobs and each city requires different material in order to issue a permit. Some cities expedite the process while others can take weeks. An inspection is also needed from the city and the manufacturer, once the roof is completed. This information was published in a previous newsletter, but the weather also plays a role in the length of time it takes to complete a job. We closely watch the weather to make sure we can work and keep building owners up-to-date on our progress.



The crew working hard to finish the roof at the Augsburg College Library.

view more images of the work at the Colony Apartments. To learn more about the Colony, click [here](#).



Quality Roofing Since 1978
612-781-6092

Stay In Touch



Rayco Construction is a FULL SERVICE commercial roofing company that has been providing superior roofing solutions since 1978. Our team of professionals provides quality craftsmanship and a deep knowledge of the roofing industry.

We want your roof to stand the test of time. Therefore, Rayco Construction only uses the best time-proven products and materials. Our reputation depends on our strong attention to detail and dedication to quality.

Rayco Construction has excellent references, a BBB A+ rating, and recognition awards for being a leader in the roofing industry.

We would greatly appreciate the opportunity to service your commercial roofing needs.

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