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November 2015

COMMERCIAL

INDUSTRIAL

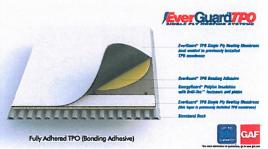
MULTI-FAMILY



Fully Adhered Roofs

What is a fully adhered roof?

It is an installation method which utilizes a bonding adhesive to attach the membrane (TPO or EPDM) to the insulation. Most manufacturers provide an adhesive to be used with their roofing membrane.



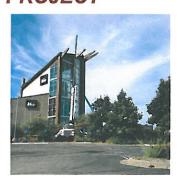
Click here to see how a fully adhered system is installed.

The Process

After the insulation is installed to the decking, the membrane is rolled out. Then half of the membrane sheet is folded back, so the bonding adhesive can be applied to the insulation. The membrane is folded back over the adhesive and pressed down. A squeegee can be used to make sure there are no wrinkles in the membrane.

Pros

FEATURED PROJECT



REIBloomington, MN

Rayco Construction installed a new GAF 60 Mil Fleece Back TPO system on the REI in Bloomington,

- High upwind resistance
- Lightweight
- Multiple membrane types can be installed using this method
- Works well with tapered insulation

Cons

- · Not as strong as mechanically fastened in corner areas
- · Expensive installation method
- Strong odor with many of the adhesives

To find out if a fully adhered system, or another system, is right for your building call Rayco at 612-781-6092.

IB Roofing Systems

IB Roofing Systems is a company we recently started working with. IB has been in business since 1978 and are based out of Irving, TX.

IB offers a variety of different roofing products. Their main product is a PVC (polyvinyl chloride) membrane which is offered in 50, 60, and 80 mil thickness. The IB PVC membrane has over 30 years of performance.



The PVC is efficient in reflecting ultra violet rays, as well as, protecting against harmful chemicals. Another great feature of IB is that they offer accessories specifically designed for their membranes. These accessories include flashing, drains, vents, and metal. For more info on IB Roof Systems click here.

Thank You!

Thanksgiving is just around the corner and Rayco Construction would like to thank our customers, vendors, subcontractors, and partners for another great year! We would not be able to do the work we do without each of you.

MN. Click **here** to view more pictures of Rayco on the job.



Quality Roofing Since 1978 **612-781-6092**

Stay In Touch







Rayco Construction is a FULL SERVICE commercial roofing company that has been providing superior roofing solutions since 1978. Our team of professionals provides quality craftsmanship and a deep knowledge of the roofing industry.

We want your roof to stand the test of time. Therefore, Rayco Construction only uses the best time-proven products and materials. Our reputation depends on our strong attention to detail and dedication to quality.

Rayco Construction has excellent references, a BBB A+ rating, and recognition awards for being a leader in the roofing industry.

We would greatly appreciate the opportunity to service your commercial roofing needs.

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